



# INSTRUCTION MANUAL

## GLUE GUN

Item# 3355

Model # FL-258



**PLEASE READ AND SAVE ALL INSTRUCTIONS TO ENSURE THE SAFE AND EFFECTIVE USE OF THIS TOOL**

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## IMPORTANT SAFEGUARDS

Please read and save the following instructions carefully, failure to do so could lead to personal injury. CARELESS USE OF HOT GLUE GUN MAY RESULT IN BURNS SINCE MELTED GLUE STICKS TO SKIN.

1. Keep out of reach of children.
2. **Do not touch the glue gun nozzle area when HOT.**
3. If glue is swallowed seek medical advice immediately and show the container and label to a medical professional.
4. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
5. Keep away from sources of ignition.
6. Do not leave the glue gun unattended during use.
7. Do not breathe vapor.
8. Avoid contact with hot glue. If accidental contact occurs, do not remove glue. Immerse burn in cold water and seek medical advice.

## SAVE THESE INSTRUCTIONS!

## GENERAL SAFETY INSTRUCTIONS FOR POWER TOOLS



**WARNING!** Read and understand all instructions. Failure to follow all instructions listed below may result in electric shock, fire or serious personal injury. The warnings, cautions, and instruction discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are a factor which cannot be built into this product, but must be supplied by the operator.

## SAVE ALL INSTRUCTIONS!

### WORK AREA

1. Keep your work area clean and well organized. Cluttered benches and dark areas invite accidents.
2. Do not operate power tools in explosive atmosphere, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
3. Keep bystanders, children and visitors away while operating a power tool. Distractions can cause you to lose control.

### ELECTRICAL SAFETY

1. Do not abuse the cord. Never use the cord to carry the tool. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords may create a risk of fire.
2. A battery operated tool with integral batteries or a separate pack must be recharged only with the specified charger for the battery. A charger that may be suitable for one type of battery may create a risk of fire when used with another battery.
3. Use battery operated tool only with specifically designated battery pack. Use of any other batteries may create a risk of fire.

### PERSONAL SAFETY

1. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
2. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing and gloves away from moving parts. Wear protective goggles when operating the machine. It is recommended to wear protective goggles, gloves, sturdy non-slipping shoes and an apron.
3. Avoid accidental starting. Be sure switch is in OFF position before installing battery pack (in case of cordless power tool) or connecting is to a power outlet. Carrying tools with your finger on the switch or installing a battery pack (in case of cordless power tool) when the switch is ON invites accidents. Disconnect tool from power outlet or uninstall the battery pack before carrying out any work on the machine.
4. Remove adjusting wrench before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury
5. Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
6. Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.



## **TOOL USE AND CARE**

1. Use clamps or other practical way to secure and support the work piece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
2. Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
3. Do not use tool if switch does not turn ON or OFF. Any tool that cannot be controlled with a switch is dangerous and must be repaired.
4. Disconnect battery pack from tool or place the switch in locked or OFF position before making any adjustments, changing accessories or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
5. Store idle tools out of reach of children and other untrained persons. Tools are dangerous in the hands of untrained users. They should be kept away from work area.
6. When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause sparks, burns or a fire.
7. Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
8. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the tools operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
9. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool may become hazardous when used on another tool.

## **SERVICE**

1. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
2. When servicing a tool, use only identical replacement parts. Follow instructions in the maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

## LIST OF MAIN PARTS

1. Stand
2. Nozzle
3. Viewing window
4. Glue stick feeder tube
5. Handle
6. Trigger
7. Power Cord



Figure 1

## TECHNICAL SPECIFICATIONS:

Model Number	FL-258
Rating Voltage	120Volts 60Hz
Nominal power	100 Watt
Cord	4.2'

## CONTENTS OF PACKAGING

1. Stand
2. 8 Glue Sticks
3. Glue Gun
4. Instruction Manual



If any of the above items are missing, please contact our service department at 1-888-367-7373 (<http://wwwk.wk-usa.com>) for replacement.

## OPERATION

Glue gun can be used for wood working projects, hobby and crafts.

**WARNING: Glue Gun can get very hot use with caution!**

### FOLD DOWN STAND

- Attach wire stand to nose of the glue gun.
- During operation the stand must be folded down to allow safe positioning between gluing.
- When the gun is not in use and being stored, the stand (1) can be folded out of the way.

### LOADING GLUE STICK

- Insert the glue stick into the gun through the feeder tube (4).
- Press trigger several times until glue stick is firmly set into feeder tube.
- Allow glue gun to warm up approximately 5 minutes.
- To further load the stick into the gun, squeeze the trigger several times. When the glue stick is near completion, a second stick can be inserted into the feeder tube to push out the remains of the previous stick.

### TRIGGER

- The glue sticks must be allowed to heat fully to flow properly.
- To start flow of the hot glue, squeeze trigger (6). The trigger may require continuous pressure initially to begin flow.
- Press glued surface together for 15 seconds. Use of clamps or other holding devices are not necessary.

**IMPORTANT:** When finished, unplug the glue gun from outlet and allow gun to cool. No clean up is required. Do not attempt to remove unused glue sticks from the gun. Unused glue can be kept in gun and used later. Do not store glue gun until fully cooled.

## MAINTENANCE

### CLEANING

- Clean glue gun, when unplugged but slightly warm, by using a citrus-based solvent cleaner sold at most grocery stores.
- To get glue off fabric, chill the fabric and crack glue off.

## **SERVICE CENTER**

If you have any question in regards to the operation of this power tool or are in need of a spare part please contact our service center at:

Wachsmuth & Krogmann, Inc.

Tel: 1-888-367-7373

(Business hours Mon-Fri 9:00am - 4:00pm CT)

Website: <http://www.wk-usa.com>



## **ENVIRONMENTAL PROTECTION**

If the tool should no longer work at all, please make sure that it is disposed in an environmentally friendly way, by handing it into a public collection point. Please do not put it with your household waste.



## LIMITED WARRANTY

Thank you for purchasing a top quality **KingCraft** product. This **Glue Gun** item #3355 was tested and meets our stringent quality standards. This product is warranted to be free from manufacturing defects in original materials, including original parts, and workmanship until **March 6, 2006 or 1 year with proof of purchase.**

The warranty is void if the defect is due to accidental damage, misuse, abuse, neglect, improper repair or alteration by unauthorized persons or failure to follow operation instructions provided with the product. This warranty does not apply to commercial use.

The warranty is non-transferable and applies only to the original purchase and does not extend to subsequent owners of the product. Liability under this warranty is limited to repair, replacement or refund. In no event shall liability exceed the purchase price paid by the purchaser of the product. Under no circumstances shall there be liability for any loss, direct, indirect, incidental, special or consequential damage arising out of in connection with use of this product. This warranty is valid only in the United States of America. This Warranty gives you specific legal rights. However you may have other rights that vary from state to state. Some states do not allow limitation on implied warranties or exclusion of consequential damages therefore these restrictions may not apply to you.

In case you find the product to be defective please send it within the warranty period to our service center. To avoid transport damages please send the product in the original packaging. In return you will either receive your repaired item, a new product or a refund. Please fill out the Warranty Card and send it together with the product and purchase receipt

To arrange pick-up of the defective item please call our service center:

**Wachsmuth & Krogmann Inc.**

**Tel: 1-888-367-7373 (Business hours Mon-Fri 9:00am-4:00 pm CT)**

**Website: <http://www.wk-usa.com>**

**123 Sivert Court,  
Bensenville, IL 60106,  
USA**

**WARRANTY INFORMATION**



# WARRANTY CARD

**KingCraft****KingCraft Glue Gun, item #3355, model # FL-258**

In case you find this product to be defective please send it within the warranty period to our service center. To avoid transport damages please send the product in the original packaging. In return you will receive your repaired item, a new product or a refund.

This product is warranted to be free from manufacturing defects in original materials, including original parts, and workmanship until **March 6, 2006 or 1 year with proof of purchase.**

Please fill in your details below and send it together with the product and purchase receipt. Please read the Limited Warranty conditions mentioned in this instruction manual.

Customer Name	
Street	
City	
State	
ZIP Code	
Purchase Date	
Description of Defect :	

To arrange pick-up of the defective item please call our service center:

Wachsmuth & Krogmann Inc.  
Tel: 1-888-367-7373 (Business hours Mon-Fri 9:00am-4:00 pm CT)  
Website: <http://www.wk-usa.com>  
123 Sivert Court,  
Bensenville, IL 60106,  
USA

PLEASE DETACH THIS SECTION AND RETURN IT WITH YOUR PRODUCT

WARRANTY CARD

